

## Ratna Gouge Rod

### APPLICATIONS

- Suitable to cleaning and removal of unwanted / undesirable materials.
- Weld joints preparation, removal of crack in welded joints.
- Defects repair in casting.
- To remove excess deposition prior to machining, weld dressing etc.

### DESCRIPTION

- An extra heavy coated electrode for chamfering and gouging applications on various metals. The arc has force to blow away the metal to be removed from the working area. Easy to use, without any supplementary gas, oxygen, air or torches. Gives clean surface for subsequent operations like welding etc.

CURRENT POLARITY
DC(+), AC

SIZE AND CURRENT RECOMMENDATIONS		
SIZE D X L (MM)	SIZE D X L (IN)	CURRENT (AMPS) DC+, AC
3.2mm x 350mm	1/8" x 14"	140-190
4.0mm x 350mm	5/32" x 14"	190-260

### RE-DRY CONDITIONS

- Not recommended

NOTE:  
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