

Ratna Cut Rod

APPLICATIONS

- Cutting and piercing carbon steels and cast steels, Stainless steels, Low and high alloy steels.

DESCRIPTION

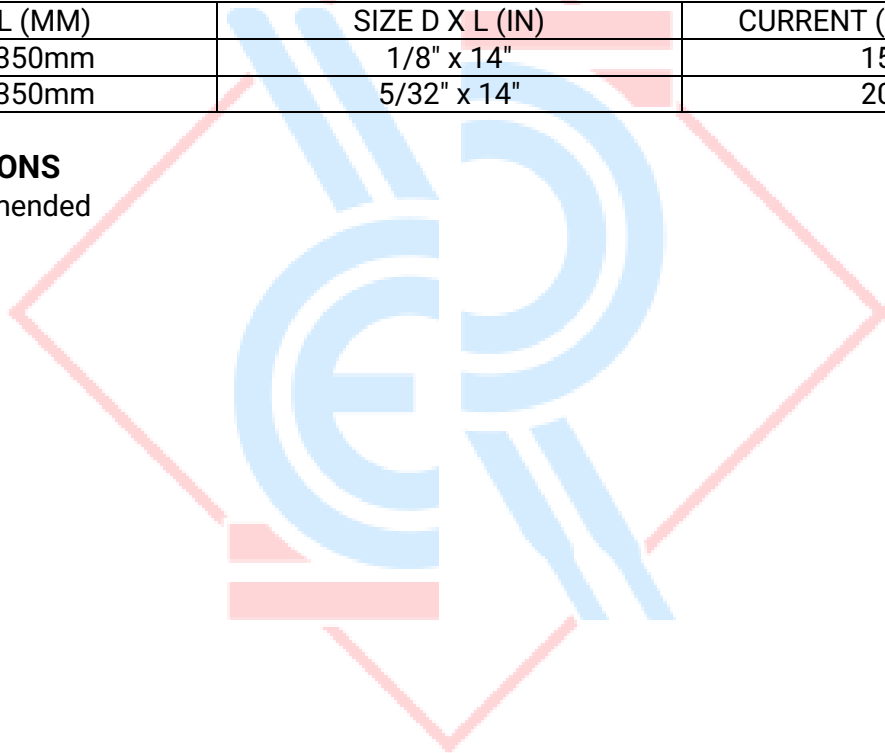
- A medium heavy coated electrode designed for cutting operation on almost all ferrous and non-ferrous metals. Gives smooth and fast cutting, piercing with minimum wastage and slag.

CURRENT POLARITY	
DC(+), AC	

SIZE AND CURRENT RECOMMENDATIONS		
SIZE D X L (MM)	SIZE D X L (IN)	CURRENT (AMPS) DC+, AC
3.2mm x 350mm	1/8" x 14"	150-200
4.0mm x 350mm	5/32" x 14"	200-270

RE-DRY CONDITIONS

- Not recommended



NOTE:
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